

Date: Monday, 5/8/2006 3:03:52 PM
 User: Linda Lacelle

Process Sheet

Customer	: CC-DAR01 Dart Aerospace Ltd.		Drawing Name	: D2877		
Job Number	: 27040		Part Number	: D2877		
Estimate Number	: 10804		Drawing Number	: Z_CUSTOM		
P.O. Number	: N/A		Project Number	: N/A		
This Issue	: 5/8/2006	S.O. No. : N/A	Drawing Revision	: N/A		
Prsht Rev.	: NC		Material	: N/A		
First Issue	: N/A		Due Date	: 5/15/2006		
Previous Run	: 00015		Qty:	24	Um:	Each
Written By	: <u>SEE ABOVE USER & DATE</u>					
Checked & Approved By	: <u> </u>					
Comment	:					

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	WATER JET	FLOW WATER JET
Comment: FLOW WATER JET MAKE PER DRWG D2877 REV.B		
06-05-05 24		
2.0	M5052H32S125	5052-H32 .125 Sheet
Comment: Qty.: 0.0500 sf(s)/Unit Total : 1.2000 sf(s) 5052-H32 .125 Sheet M18666		
3.0	WATER JET	FLOW WATER JET
Comment: FLOW WATER JET DEBURR E 06-05-05 24		
4.0	QC5	INSPECT WORK TO CURRENT STEP
Comment: INSPECT WORK TO CURRENT STEP JAD 06-05-05 24		
5.0	HAND FINISHING1	HAND FINISHING RESOURCE #1
Comment: HAND FINISHING RESOURCE #1 ACID ETCH & ALODINE FC 060508 24		
6.0	PACKAGING 1	PACKAGING RESOURCE #1
Comment: PACKAGING RESOURCE #1 IDENTIFY & STOCK V 06-05-08 24		

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Seq. #: Machine Or Operation:

Description :

7.0 DC

DOCUMENT CONTROL



Comment: DOCUMENT CONTROL
INSPECT LEVEL 21

JP 05/08

24

Job Completion



U 06/08

P601-653

M18666



DESIGN	CP	DRAWN BY	CP	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA
CHECKED	MM	APPROVED	JS	DRAWING NO. D2877
DATE	99.02.23			TITLE SADDLE SPACER

REV. A

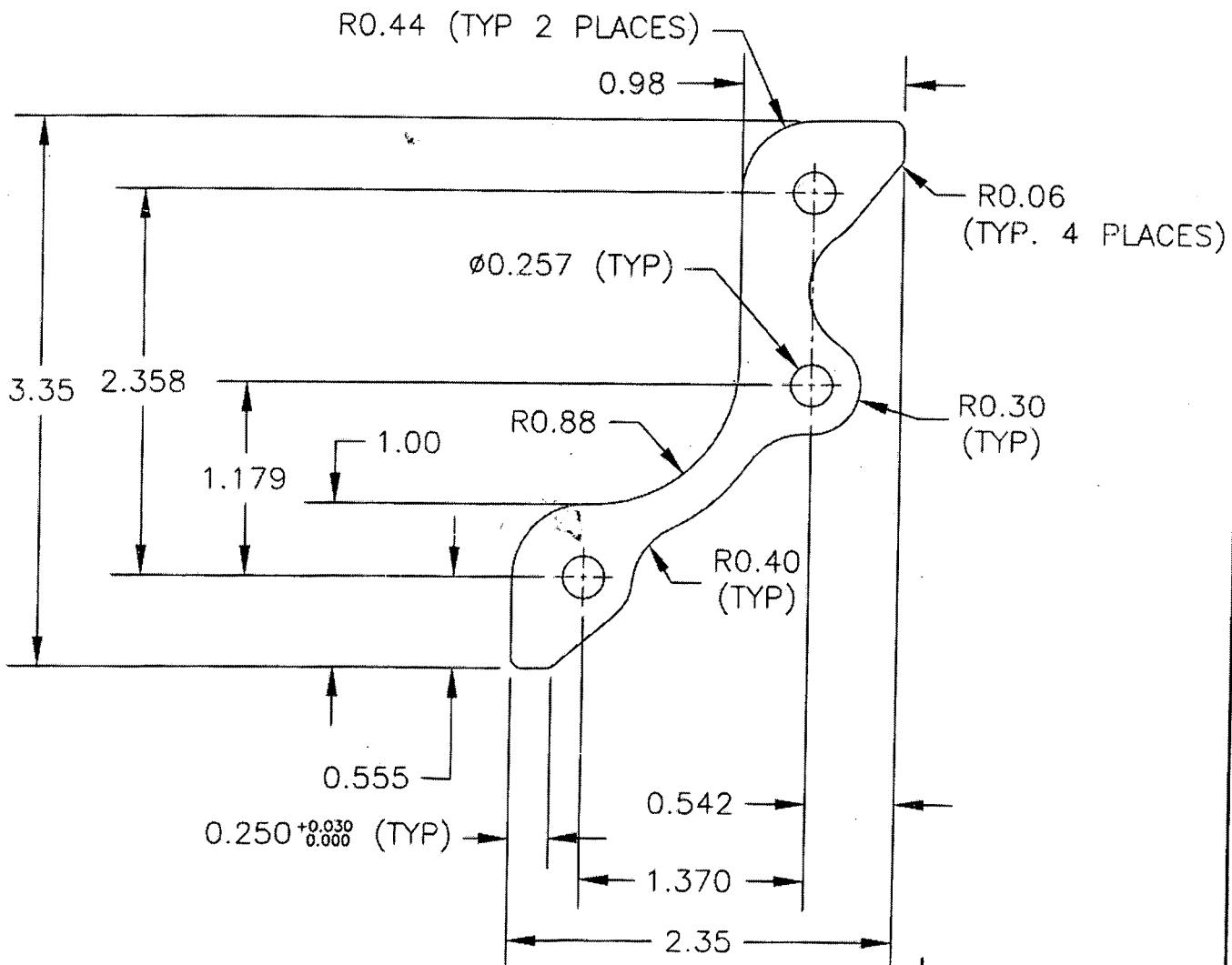
SHEET 1 OF 1

SCALE

1:1

RELEASED
99.04.27 DS

A	99.02.23	NEW ISSUE
B	2006-05-08	THICKNESS OF MATERIAL CHANGED FROM 1.00 TO 0.125 24/07.



MATERIAL: 5052-H32/H34 (QQ-A-250/8) 0.100 THICK
 FINISH: ACID ETCH AND ALODINE PER DART QSI 005 4.1
 TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
 BREAK ALL SHARP EDGES 0.010 TO 0.020